

Work Order ID 60585

July 15, 2010 8:14:29 AM



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Item ID: D3595-063-395

Accept



Setup Start



Revision ID:

Item Name: RUBBER CUSHION

Stop



Start Date: 7/15/10 Start Qty: 40.00

Required Date: 7/15/10 Req'd Qty: 40.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 11 Dwg Rev: A 11 Prog Rev: A 12-
Deburr if necessary

ml 10.07.15 (40)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

ml 10.07.15 (40)

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

counters
x40

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Date:

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Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130



Packaging

Memo

Packaging

Identify as per dwg & Stock Location: *2-tube Assy*

0.00

0.00

ml 10 07 19 *(40)*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

← 10-7-20
MF
10-7-19

Picklist Print

July 15, 2010 8:28:37 AM

Page 1

Work Order ID: 60585

Parent Item: D3595-063-395

Parent Item Name: RUBBER CUSHION




Start Date: 7/15/10

Required Date: 7/15/10

Start Qty: 40.00

Required Qty: 40.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3595  Rubber Cushion (per sq ft)		Manufactured	No			B 103838	sf	0.0000	0.0196	0.019		MA 10.07.15	

MNE0805.125

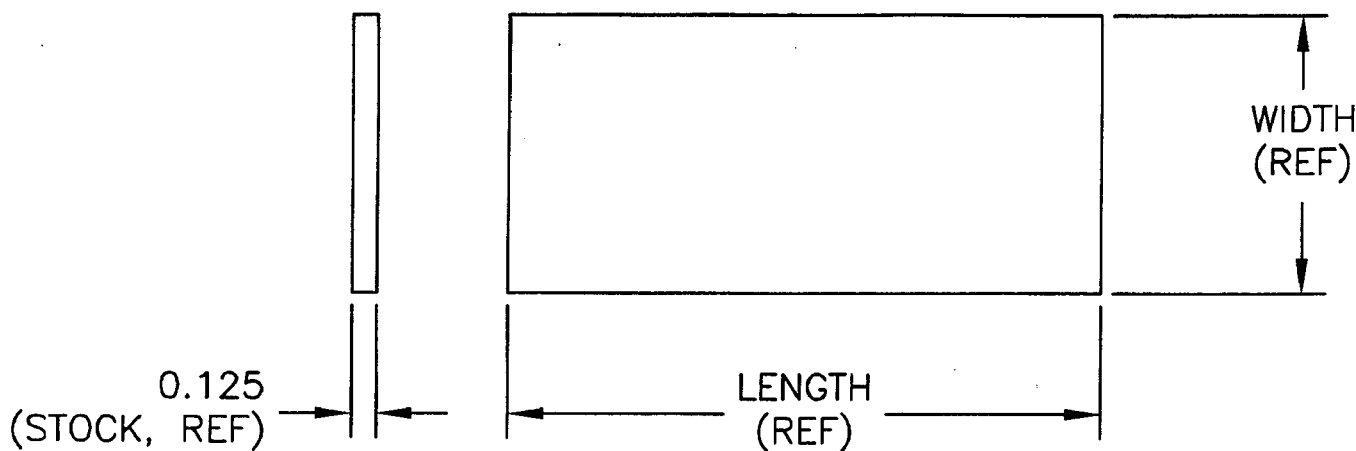


DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-⁰⁶³XXX-^{3.91}YYY RUBBER CUSHION

WIDTH
LENGTH

no 60585

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NE080-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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